



TECHNICALS FEATURES

MATERIAL

INSULATOR : Special PPS (Polyphenylene Sulfide Fiberglass filled thermoplastic) UL 94-V0

- Radiation resistance
- No humidity absorption
- Oxygen free

Note : PPS characteristics are recognized for space applications

CRIMPING SIGNAL CONTACTS :

Female :

- **Body** : Copper alloy / Ni + Au 0.2µ
- **Socket body** : Beryllium copper / Ni + Au 1.25µ

ELECTRICAL for LF Contacts

- **All contacts** : 3 A max. @ 25°C
2.2 A max. @ 85°C
- **Working voltage (sea level)** : Tested at 800 V DC
- **Proof voltage** : Tested at 1200 V DC
- **Contact resistance (initially)** : max. 10 mΩ
- **Insulation resistance** : 1000 MΩ min

MECHANICAL for LF Contacts

- **Mechanical operations** : 500 cycles min. up to 2500
- **Contact insertion and withdrawal force** : 2 N max. / 0.2 N min.
- **Contact retention in insulator** : 10 N min.
- **Contact replacement in insulator** : 3 cycles

ENVIRONMENTAL

- **Temperature range** : From -60°C to +260°C
- **Vibration severity** : 0.75mm, 10 g RMS 6 hours long random with superimposed sinusoid. No intermittencies measured when using an H.S.L.I. (High Speed Logic Interrupt) detector with a trip threshold of 2 ns.
- **Shock severity** : 100g for 6 ms
- **Solvent resistance** : HcFc 141 bMGX (ATOCHEM) solvent
- **Salt spray test** : 96 hrs
- **Humidity test** : 56 days @ 90% Humidity



Crimping following cable instruction ICLF01
Marking as referenced in the CMM catalogue pages 12 & 13

CONNECTOR SERIE 100 FEMALE		
Contacts number	Length in mm	
	A	B
2	2	7
3	4	9
4	6	11
5	8	13
6	10	15
7	12	17
8	14	19
9	16	21
10	18	23
11	20	25
12	22	27
13	24	29
14	26	31
15	28	33
16	30	35
17	32	37
18	34	39
19	36	41
20	38	43
21	40	45
22	42	47
23	44	49
24	46	51
25	48	53

Tools recommended	
LF contacts insertion & withdrawal tool	P/N C12935
Recommended hand crimp tool	P/N MH800
Recommended positionner K 1692	P/N C12929
AWG24 crimp tool setting	Position 7
AWG26 & AWG28 crimp tool setting	Position 6

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2	22/03/10	N.P.	E.M.	D.Z.
Iss	Date	Drawn	Checked	Approved

Item : Connector CMM100 female on cables AWG24-28, nn LF contacts

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Catalogue Reference : **102Snn**

	General tolerance ±0.2	Scale 2:1	Page 1/1
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